

# **OUTSTANDING**

## **ADVANTAGES**

# Automatic doffer with tuck-in

Keeping production interruptions to a minimum thus maximizing productivity

# Improved length measurement accuracy

Length measurement accuracy Reduces safety margin on wound package by up to 50%, thus saving up to 1% yarn

# preciforce - online backpressure system

Enabling each bobbin to reach the same density. Combined with the precise length measurement, it results in considerable savings

#### Nema\*

The advanced IoT solution of SSM to oversee machine health and performance worldwide

# lubetex oil applicator\*

Fully integrated and precise oil applicator for hot and cold lubes

## Automatic slitdrum opening

For an easy threading and position cleaning

\* available as an option

# Thread King III KT

## Thread King III KT

#### Automatic high-performance winder

Pushing the limits of sewing thread production, the Thread King III KT has no equal when it comes to efficiency. With speeds up to 15 000 rpm and a patented tuck-in system, the machine offers a shorter production cycle and the shortest doffing cycle on the market. It also features an increased supply tube quantity as well as an improved length accuracy, resulting in higher profitability and up to 50% safety margin reduction on wound packages.

#### Shortest doffing cycle

Thanks to a fast and reliable doffing and tuck-in system, the TK3 offers a shorter doffing cycle of up to 40%¹), from stop to start, including the yarn end drawn underneath the last package layer (tuck-in). An automatic magazine line changer is available as an option.



#### Automatic slit-drum opening

The TK3 is the only machine featuring an automatic opening of the slit-drum, boosting efficiency. Operators can easily thread-up the yarn with one hand. The encapsulated locked winding heads ensure safe operation.



#### Accurate length measuring

The TK3 benefits from an improved length measuring accuracy. The safety margin of the wound package can thus be reduced by 50%, resulting in up to 1% yarn saving.



#### Space saving and sustainable

The design of the TK3 has been optimized to reduce machine footprint. Less machines are required, for the same production capacity, resulting in less energy consumption, less waste, and thus more sustainability.



<sup>1</sup> compared to TK2

#### lubetex oil applicator<sup>2</sup>

The lubetex is a fully integrated precision lube applicator which features a dosing gear pump for high accuracy and clean operation, for both hot and cold lubrication. This results in the right amount of lube being applied and thus no waste. An alternative kiss roller system for P11 for hot lubes and PU11 for cold lubrication is also available.



#### preciforce backpressure system

*preciforce* is the first system to allow regulation of the backpressure force. It ensures a precise package build-up for a constant density and diameter of the yarn package.



#### Supply package scale

Ensures less idle time and a more efficient use of supply material.

#### **Basic machine**

Machine terminal with

- touch-screen display
- central input of the winding parameters per spindle
- storing of the recipes

Automatic doffer and tuck-in

Winding unit with slit-drum for specified tube/cone

preciforce online regulated backpressure system

Electronic length measuring system per spindle

Electronic diameter measuring system

Full package diameter and length stop per spindle

Individual spindle control and drive

Electronic yarn detector

Mechanical slub catcher

Supply package scale

Universal peg for supply packages

Adjustable supply package tray for package diameters up to 320 mm

#### **Options**

Automatic magazine line changer

 $\ensuremath{\textit{lubetex}}$  , precision lube applicators with dosing gear pump for hot and cold lubrication

Kiss roller system for hot P11 and cold PU11 lubrication

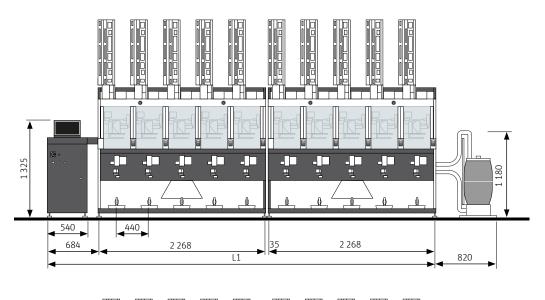
Automatic yarn end fixation with snap system (K/RE).
After winding the yarn is drawn into the snap-ring of the Kingspool.
The snap-spool is closed automatically, and the yarn is cut

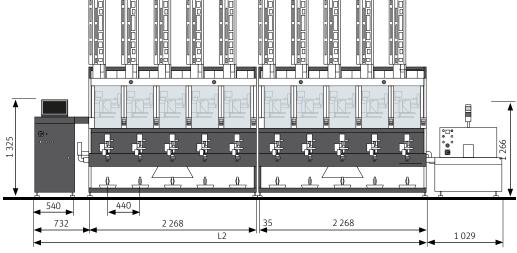
Nema, digital suite

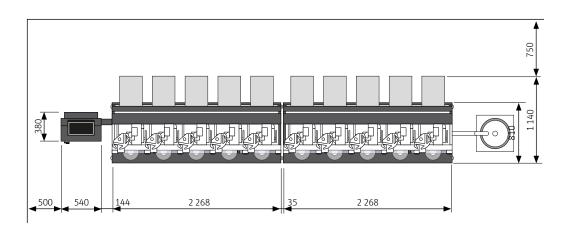
<sup>&</sup>lt;sup>2</sup> available as an option

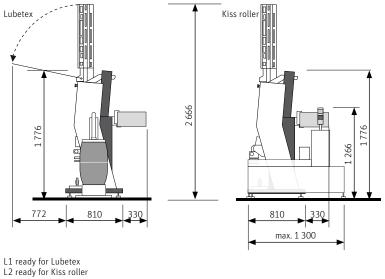
## Thread King III KT

### Layout









Number of spindles	Length [mm]		
(in steps of 5)	L1	L2	
5	2 952	3 000	
10	5 255	5 303	
15	7 558	7 616	
20	9 861	9 909	
25	12 164	12 212	
30	14 467	14 515	
35	16 770	16 818	
40	19 073	19 121	
45	21 376	21 424	
50	23 679	23 727	
Weight	net		

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ready for Lubetex ready for Kiss roller			Weight	net
			Section	480 kg
			Head stock	60 kg

Technical data Thread King III KT (TK3-KT)		
Type of winding	precision crosswind	
Mechanical speed	up to 2 500 m/min (process speed depending on process parameters)	
Package shape	kingspools	
Traverse length	1.5" – 6"/ 35 – 152.4 mm	
Take-up package diameter	up to 125 mm (depending on tube dimensions, certain restrictions may apply)	
Supply package diameter	up to 320 mm	
Yarns	filament twisted / flat, textured filament, natural silk, viscose / rayon, technical thread, special thread	
Yarn count range	up to 3 300 dtex with doffer up to 5 000 dtex without doffer	
Take-up tubes	kingspools up to 2° / tip diameter ≥18 mm	
Layout	single sided	
Number of spindles per section	5	
Number of spindles min./max.	5/50	
Maximum number of spindles per oiling system	25	
Gauge	440 mm	
Drive	individual double drive system per spindle	
Installed power	480 W per spindle	
Power consumption	from 50 to 140 W per spindle (depending on winding parameters/options)	
Compressed air	6 bar	
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