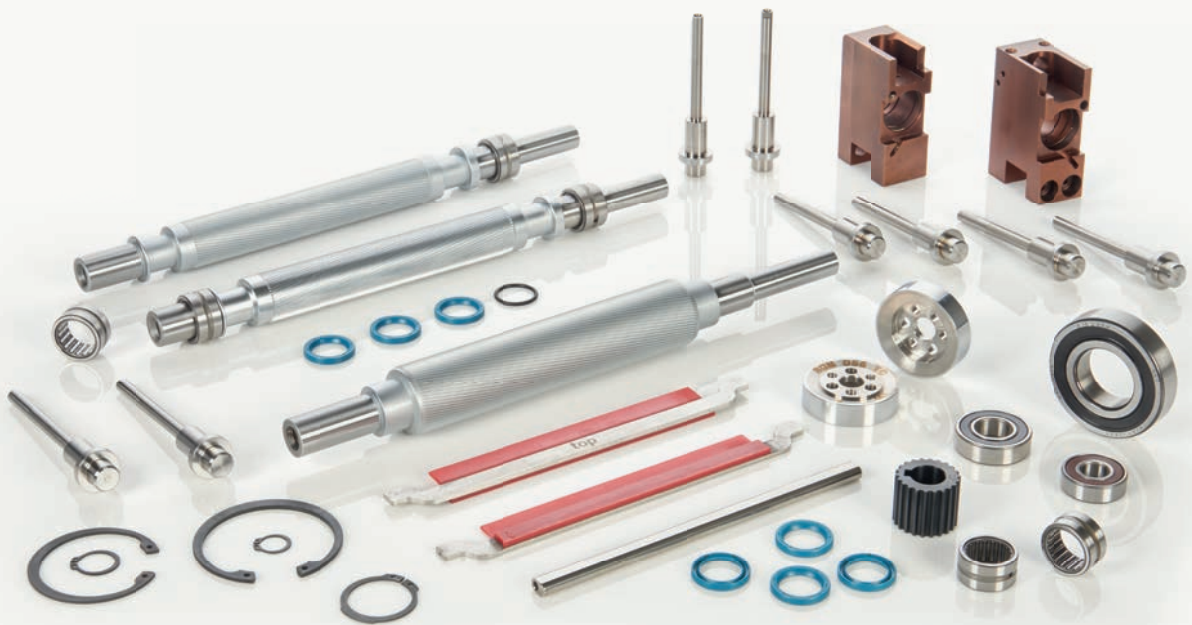


Preventive Maintenance Packages

The parts you need, right when you need them



Your benefits:

- Maximum uptime
- Best original quality
- Considerably lower prices

Example of parts included in the preventive maintenance package for draw frame RSB-D 35



Preventive Maintenance Packages

Preventive Maintenance Packages are bundles of parts offered for use in overhauls of Rieter machines, from fiber to spinning preparation and end spinning. The packages are recommended for machines which have been running for a specific period of time and are customized to each machine configuration.

MAXIMUM UPTIME

Fiercely competitive market conditions mean that yarn producers have to minimize production stops. One planned maintenance overhaul operation is less costly than several small urgent production stoppages. Rieter offers Preventive Maintenance Packages to help producers stay one step ahead of competition by maximizing uptime.

PREVENTIVE APPROACH

Rieter machines are renowned for their outstanding performance. But even the best equipment needs replacement parts now and then. The Preventive Maintenance Packages include parts that are most often required to be replaced in overhauls on machines which have been running for a specific period of time. This enables yarn producers to easily plan ahead their preventive maintenance.

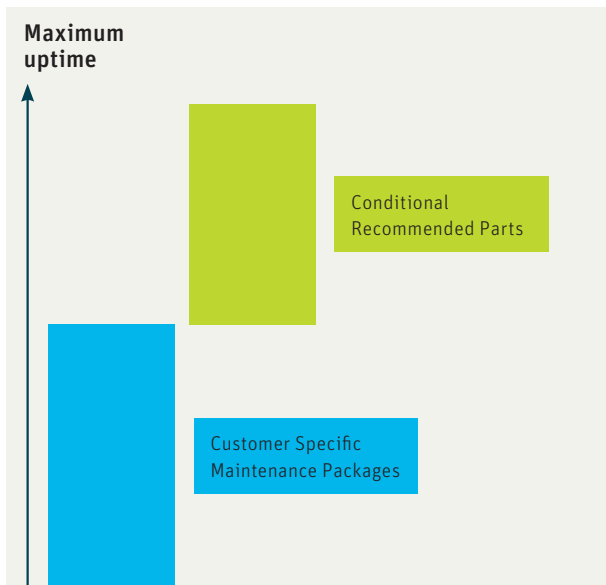
BEST ORIGINAL QUALITY AT LOWER PRICES

The best original quality of parts supplied by Rieter is nothing new. Rieter Preventive Maintenance Packages provide the same original quality parts with considerably lower prices than if each were purchased individually.

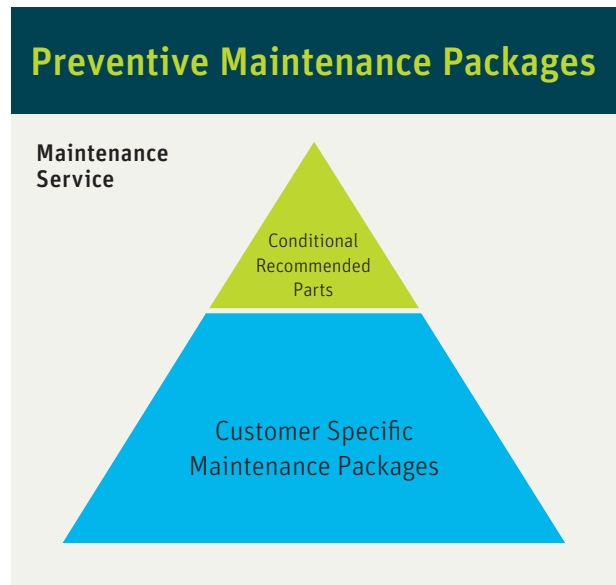
CUSTOMIZED MODULAR CONCEPT

The Preventive Maintenance Package is a modular offering which consists of:

- a customer specific maintenance package including all the necessary parts to reduce downtime to a minimum
- conditional recommended parts to further complete your maintenance package and reach maximum uptime
- maintenance service, available upon request, with Rieter specialists installing the preventive maintenance package and performing the necessary settings



Preventive Maintenance Packages enable customers to achieve maximum uptime



Rieter offers a modular approach to preventive maintenance, customized to customers' needs

Preventive Maintenance Packages

Installing the right parts at the right time can improve the overall mill performance and reliability by reducing downtime to a minimum. Over the years, our specialists have analyzed Rieter's equipment from A to Z and identified time-based wearout patterns for several performance-critical parts. Because some parts have a longer lifetime than others, our offering provides different year-based maintenance packages for the best cost-effective solution.

Spinning process	Machine type	Maintenance interval*	Available Preventive Maintenance Package
Fiber preparation			
Blow room	UNIfloc A 11	6 years	6-year package
	UNIClean B 12	6 years	6-year package
	UNImix B 72/B 76	6 years	6-year package
	Condenser A 21	6 years	6-year package
Card	Card C 60	3 years	3-year and 6-year packages
Spinning preparation			
Draw frame	SB 2, SB 20, SB-D 22, SB-D 40	2 years	2-year and 6-year packages
	SB-D15, RSB-D 35	10 years	10-year package
	RSB-D 22/24, RSB-D 40, RSB-D45	2 years	2-year and 6-year packages
	SB-D 45	2 years	2-year package
Combing	Comber E 65, E 75	3 years	3-year and 6-year packages
	UNIlap E 32	3 years	3-year and 6-year packages
	OMEGAlap E 35	3 years	3-year and 6-year packages
End spinning			
Ring and compact	G 32, G 33, G 35, G 36	2 years	2-year, 4-year and 10-year packages
	K 42, K 44, K 45, K 46	2 years	2-year, 4-year and 10-year packages
	Drafting system for above machines	10 years	10-year package
	Doffing system for above machines	25 000 cycles	25 000-doff cycle package
Semi-automated rotor	BT 923, R 923, R 35	2 years	2-year, 6-year and 12-year packages
Fully automated rotor	R 40	2 years	2-year, 4-year and 8-year packages

* based on 1 year = 8 000 operating hours

For Preventive Maintenance Packages on other machines, please contact your sales representative.

Rieter Machine Works Ltd.

Klosterstrasse 20
CH-8406 Winterthur
T +41 52 208 7171
F +41 52 208 7283
aftersales@rieter.com

www.rieter.com



The data and illustrations in this brochure and on the corresponding data carrier refer to the date of printing. Rieter reserves the right to make any necessary changes at any time and without special notice. Rieter systems and Rieter innovations are protected by patents

3100 v2 en 1803

Example of parts included in the preventive maintenance package for card C 60