



## Restart after Long Term Stoppage

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Bräcker AG recommends to perform the following checks related to the ring / traveller system. These checks are important after longer term standstills of the machine, as the lubrication film can break down already after a few days of stoppage.

- Spinning condition climate in the spinning mill is reached
- All dust and fiber fluff particularly in the ring area is removed
- Fiber load and dust are removed from the traveller cleaner to reduce the startup breaks
- Travellers are changed
- Start the ring frame with reduced speed of -10% up to -15% for approx. 24-48 hours

This will help you to handle the startup situation.

To apply low viscosity oil on the rings (contact area of ring and traveller) is not considered to be necessary, but it won't cause damage.

In case you run a different yarn after startup, Bräcker specialists are available to recommend the best suitable traveller choice.